

Date: Monday, 15/12/2008 9:18:36 AM
 User: Linda Lacelle

Process Sheet

Split

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BRACKET
Job Number : 44066	
Estimate Number : 12811	
P.O. Number :	Part Number : D35921
This Issue : 15/12/2008 S.O. No. :	Drawing Number : D3592 REV.B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B
Previous Run : 42417	Material :
Written By :	Due Date : 22/12/2008
Checked & Approved By :	Qty: 20 Um: Each
Comment : Est Rev: A New Issue 07-03.26 ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6S125	6061-T6 .125 Sheet
-----	-------------	--------------------



Comment: Qty.: 0.1460 sf(s)/Unit Total : 2.9190 sf(s)

6061-T6 .125 Sheet

Batch: 109058 IB 8-12-29

Grain must be Along 4.63**

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg D3592

*****ENSURE GRAIN IS AT 45 DEG AS PER DEO D3592-b-1*****

Dwg Rev: B IB 8-12-29

Prog Rev: B

2-Deburr if necessary IB 8-12-29

(25)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 8-12-29

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

06-12-30

(25)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Form as per Dwg D3592 using DT8949

IB 08/01/13 8

Process Sheet

mer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

umber: 44066

Part Number: D35921

mber:



sq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/01/14 (+5)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

SAD 09-01-14 (5)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/01/15

Job Completion



MF 09-01-14

AEROSPACE LTD		Work Order:	44066
Description: BRACKET		Part Number:	D3592-1
Section Dwg: D3592-1, Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

x	First Article
----------	----------------------

x	Prototype
----------	------------------

[illegible]

Measured by:	B
Date:	8-10-09

Audited by:	
Date:	08.12.30

Prototype Approval:	N/A
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



DART

HAWKESBURY, ONTARIO, CANADA

CHECKED

APPROVED

DRAWING NO.

REV. B

D3592

SHEET 1 OF 1

DATE

07.05.31

TITLE

PLATE

SCALE

1:1

A

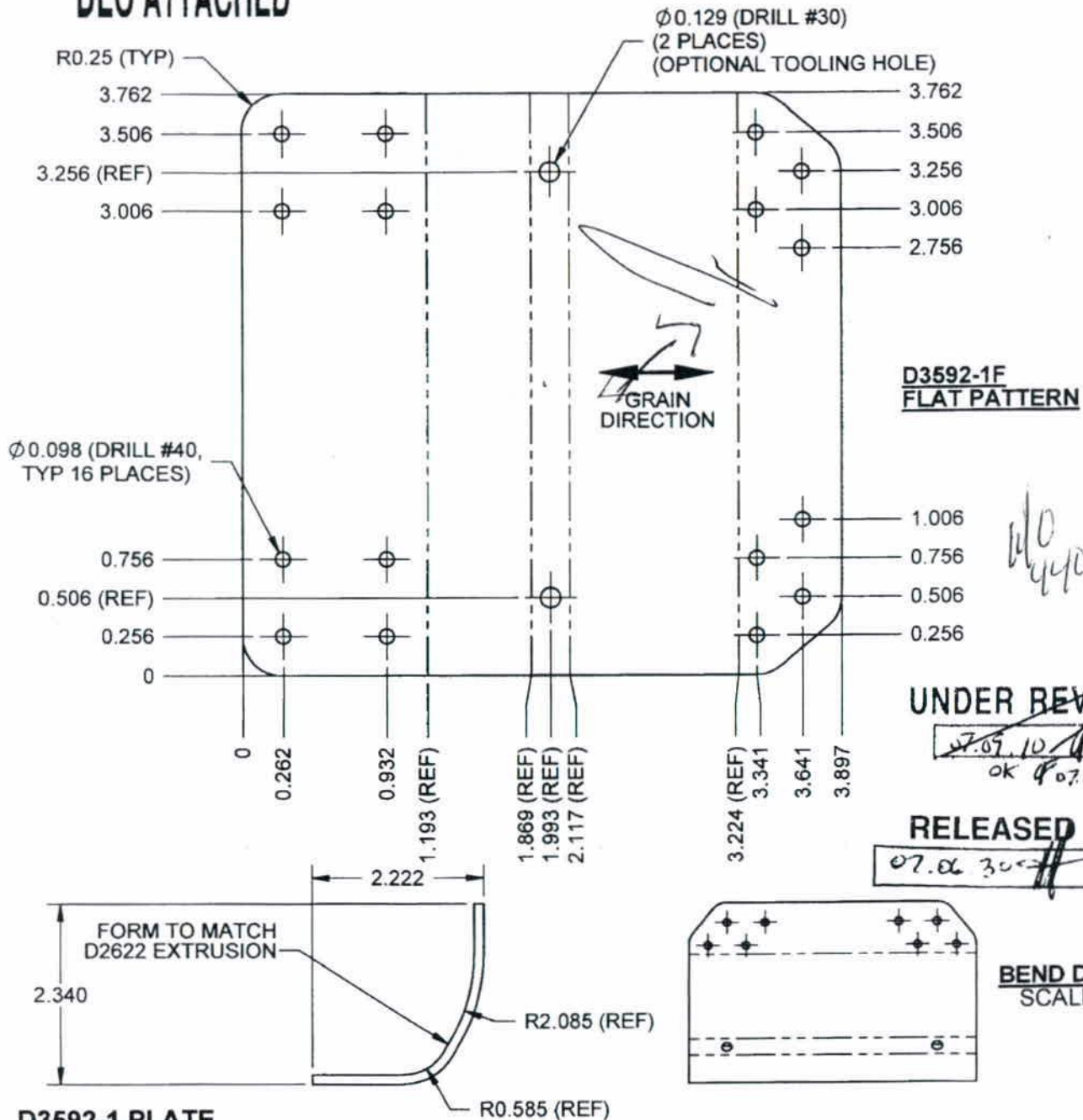
07.01.15

NEW ISSUE

B

07.05.31

TOOLING HOLES ADDED

DEO ATTACHED**D3592-1 PLATE****NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.125" THICK (QQ-A-250/11, REF DART SPEC. M6061T6S.125)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS 0.010 MAX

COPYRIGHT © 2007 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.